

# Installation, Marking and Identification

When purchasing valves, reference should also be made to MSS SP92 “Valve Users Guide.” Inquiries relating specifically to Crane products may be referred to our factory or customer service department.

Marking and identification of Crane steel valves conforms to ASME B16.34 and MSS SP-25.

It is important to properly identify valves in service to allow for the ordering of replacement parts or address questions or concerns relating to our products. Body markings and information shown on the identification plate helps to properly identify valves, allowing timely and accurate responses to such inquiries.

Integrally cast body marking data includes the following information and helps to provide traceability:

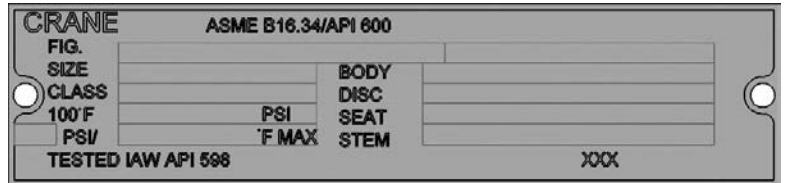
- Crane logo
- Pressure class
- Valve size
- “Steel” symbol for the grade of material (i.e., WCB for carbon steel)
- Heat number – on body and bonnet (cast or stamped)
- Individual serialization

The body markings are supplemented by an identification plate which, depending on valve type and size, is mounted in the most practicable position. Tag location for gate and globe valves is typically on the valve yoke or body/bonnet flange. Check valve tags are typically mounted on the rim of the cap.

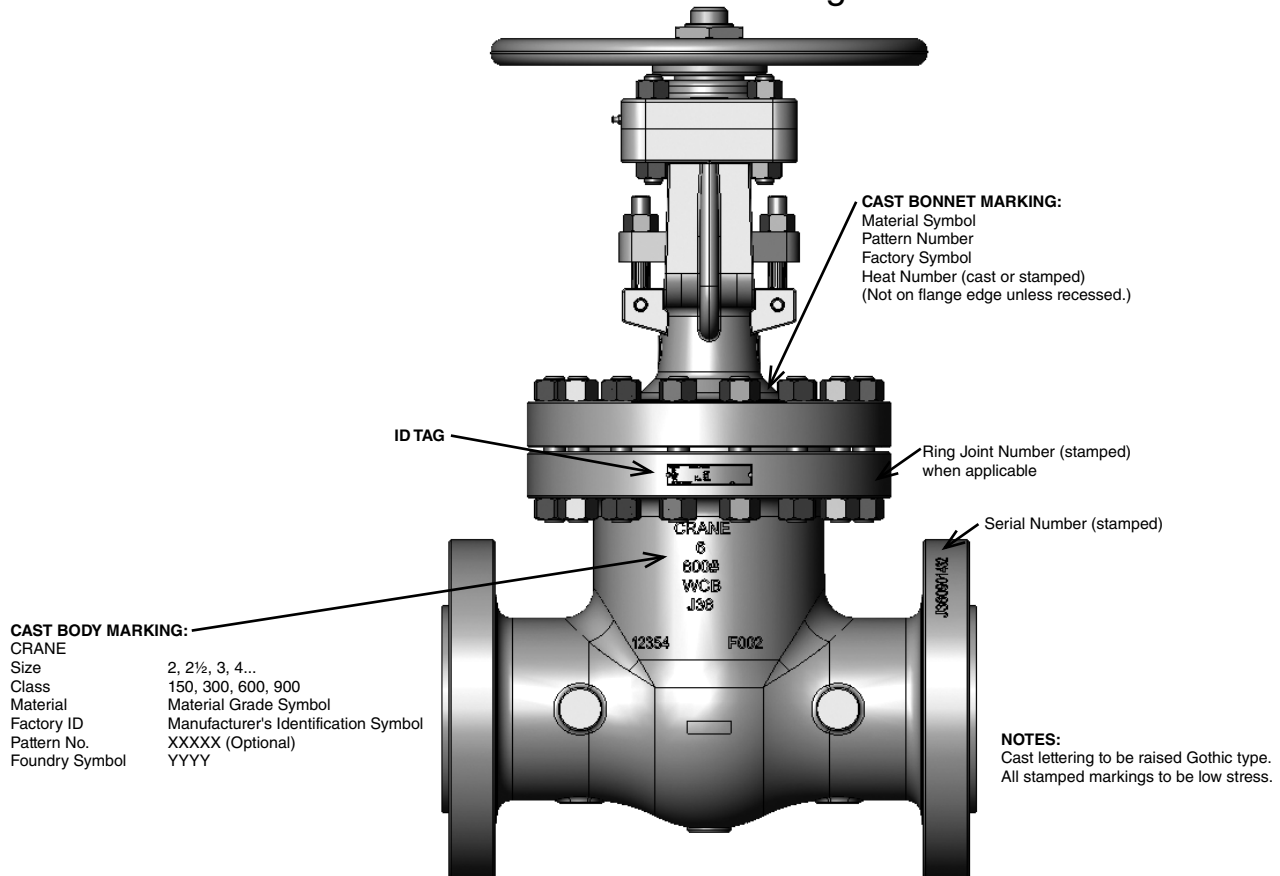
Identification plates bear the following information:

- Catalog number
- Valve size
- Body material
- Disc material
- Stem material
- Seat and trim material
- Pressure and temperature rating

## I.D. Tag Marking Information



## Product Marking



# Overview Class 150, 300 and 600 Gate Valves

## Features

### Flexible Wedge

- Compensates for deformation of body due to pipe stresses.
- Will not stick when valve is closed hot and allowed to cool.

### Welded-in Seat Ring

- Seat ring is seal welded to eliminate leak path.

## Standards

These valves comply with the applicable requirements of the following standards:

- API 600
- API 598
- ASME B16.34
- ASME B16.25
- ASME B16.10
- ASME B16.5

## Inspection Policy for Crane Valves

Every Crane cast steel valve is subjected to a 100% pressure test according to API 598 requirements. Manufacturer's material test reports and Inspection and Test Certifications are available upon request. Some of the additional inspections and tests performed are:

- Random Radiograph Inspection of Body and Bonnet Castings to ASME B16.34 Appendix B
- Random Chemical Composition and Mechanical Properties Verification of Fasteners to ASTM A-193/A-194
- Liquid Penetrate Inspection of Seat Rings
- Visual Inspection of Casting to MSS SP-55 and MSS SP-112
- Receiving, In-Process, and Final Dimensional Inspections to Relevant Valve Standards

Other inspections or tests can be performed or evaluation criteria applied when specified by the customer.

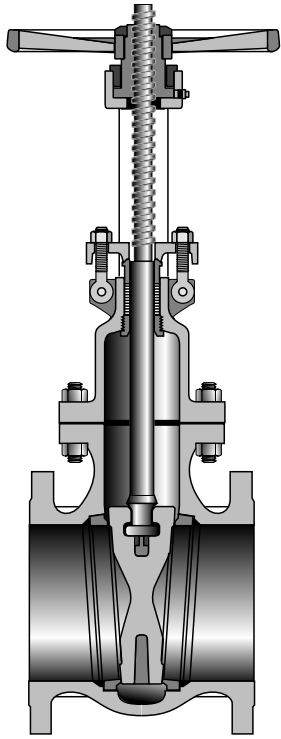
## Notes

- Standard material is ASTM A216 Grade WCB.
- Standard trim is XU (13% Cr to hardface) which is suitable for a wide range of applications.
- Butt weld end dimensions shall be in accordance with ASME B16.25 Figure 2a or Figure 3a (without backing ring) for standard pipe schedules, unless otherwise specified in the purchase order. Butt weld ends shall not be produced from flanged end castings unless specifically authorized in writing by CRANE Energy Flow Solutions.

Class	Schedule
150/300	Standard
600	Extra Strong
900/1500	Schedule 160

- See "Technical Data" section for locations of bypasses, taps and drains.

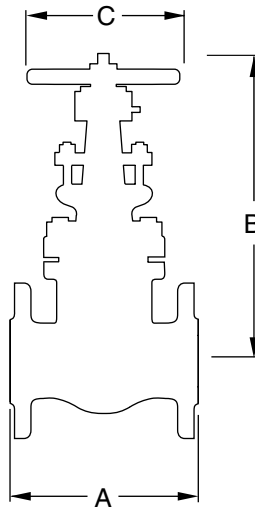
# Class 150 • Outside Screw & Yoke • Flexible Wedge Disc



**Figure 47**  
Gate, Flanged  
**Figure 47½**  
Gate, Butt Weld

**Size Range:**  
2 through 24 inches  
(50 - 600 mm)

**Pressure Temperature Rating**  
Carbon Steel  
ASTM A216 Grade WCB  
285 psi @ -20°F to 100°F  
(20 bar @ -28°C to 37°C)



## Industry Standards

Steel Valves	ASME B16.34
Face-to-Face/End-to-End	ASME B16.10
Flange Dimensions	ASME B16.5
Weld End	ASME B.16.25
Basic Design	API 600
Testing	API 598

## Material of Construction\*

Description	Material
Body	WCB
Bonnet	WCB
Seat Rings	Hardfaced
Disc	CA-15 or 13% CR Overlay
Stem	410 SS
Packing	Graphite
Bonnet Gasket	Corrugated Soft Steel or Steel/ Stainless Steel w/Graphite
Back Seat	410 SS
Yoke Sleeve	D2 Ni-Resist
Retaining Nut	Malleable or Steel
Gland	Steel
Gland Flange	Steel
Eye Bolt	Steel
Eye Bolt Nuts	Steel
Pins	Steel
Bonnet Studs	A193 Gr. B7
Bonnet Nuts	A194 Gr. 2H
Handwheel	Malleable, Ductile or Steel
Handwheel Nut	Ductile or Steel
I.D. Tags	SS
I.D. Pins	Steel
Spacer	Steel
Grease Fittings	Steel

### NOTES:

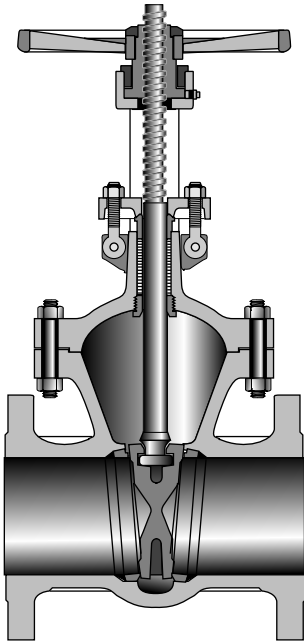
\*Standard construction: WCB-Trim 8, other options are available. Crane recommends the use of manual or powered gear assistance for sizes 10" and larger.

## Dimensions and Weights

Inches (millimeters) - pounds (kilograms)

Valves	2 (50)	2 ½ (65)	3 (80)	4 (100)	6 (150)	8 (200)	10 (250)	12 (300)	14 (350)	16 (400)	18 (450)	20 (500)	24 (600)
A	7.00 (178)	7.50 (191)	8.00 (203)	9.00 (229)	10.50 (267)	11.50 (292)	13.00 (330)	14.00 (356)	15.00 (381)	16.00 (406)	17.00 (432)	18.00 (457)	20.00 (508)
A (47½)	8.50 (216)	9.50 (241)	11.12 (282)	12.00 (305)	15.88 (403)	16.50 (419)	18.00 (457)	19.75 (502)	22.50 (572)	24.00 (610)	26.00 (660)	28.00 (711)	32.00 (813)
B (Open)	17 (432)	17 (432)	19 (483)	23 (584)	31 (787)	39 (990)	47 (1193)	55 (1397)	61 (1549)	71 (1803)	78 (1981)	90 (2286)	99 (2515)
C	8 (203)	8 (203)	9 (229)	10 (254)	12 (305)	14 (356)	16 (406)	18 (457)	22 (559)	24 (610)	25 (635)	27 (686)	30 (762)
Wt. (47)	49 (22)	55 (25)	74 (33)	110 (50)	192 (87)	300 (136)	420 (190)	630 (285)	905 (410)	1260 (571)	1590 (721)	2580 (1170)	3240 (1469)
Wt. (47½)	45 (20)	48 (21)	67 (30)	98 (44)	180 (81)	290 (131)	430 (195)	625 (283)	910 (412)	1260 (571)	1590 (721)	2580 (1170)	3250 (1474)

## Class 300 • Outside Screw & Yoke • Flexible Wedge Disc



**Figure 33**

Gate, Flanged

**Figure 33½**

Gate, Butt Weld

**Size Range:**

2 through 24 inches  
(50 - 600 mm)

**Pressure Temperature Rating**

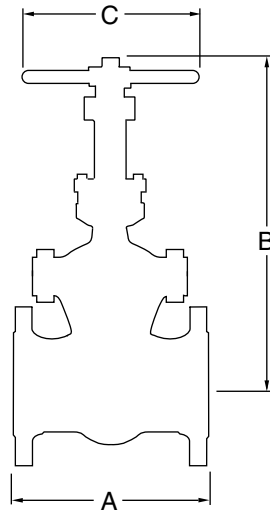
Carbon Steel  
ASTM A216 Grade WCB  
740 psi @ -20°F to 100°F  
(51 bar @ -28°C to 37°C)

**Material of Construction\***

Description	Material
Body	WCB
Bonnet	WCB
Seat Rings	Hardfaced
Disc	CA-15 or 13% CR Overlay
Stem	410 SS
Packing	Graphite
Bonnet Gasket	Stainless Steel spiral wound Graphite
Back Seat	410 SS
Yoke Sleeve	D2 Ni-Resist
Retaining Nut	Malleable or Steel
Gland	Steel
Gland Flange	Steel
Eye Bolt	Steel
Eye Bolt Nuts	Steel
Pins	Steel
Bonnet Studs	A193 Gr. B7
Bonnet Nuts	A194 Gr. 2H
Handwheel	Malleable, Ductile or Steel
Handwheel Nut	Ductile or Steel
I.D. Tags	SS
I.D. Pins	Steel
Spacer	Steel
Grease Fittings	Steel

**Industry Standards**

Steel Valves	ASME B16.34
Face-to-Face/End-to-End	ASME B16.10
Flange Dimensions	ASME B16.5
Weld End	ASME B.16.25
Basic Design	API 600
Testing	API 598



**NOTES:**

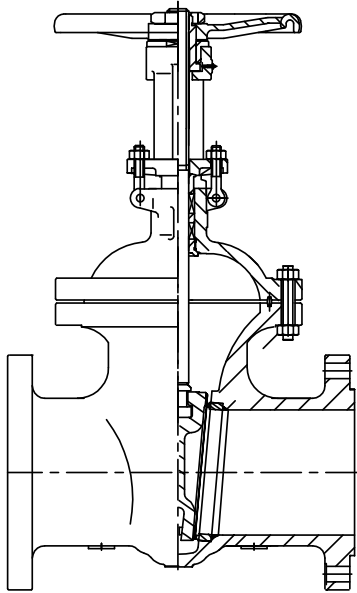
\*Standard construction: WCB-Trim 8, other options are available. Crane recommends the use of manual or powered gear assistance for sizes 8" and larger.

**Dimensions and Weights**

Inches (millimeters) - pounds (kilograms)

Valves	2 (50)	2 ½ (65)	3 (80)	4 (100)	6 (150)	8 (200)	10 (250)	12 (300)	14 (350)	16 (400)	18 (450)	20 (500)	24 (600)
A	8.50 (216)	9.50 (241)	11.12 (282)	12.00 (305)	15.88 (403)	16.50 (419)	18.00 (457)	19.75 (502)	30.00 (762)	33.00 (838)	36.00 (914)	39.00 (990)	45.00 (1143)
B (Open)	18 (457)	18 (457)	21 (533)	24 (609)	33 (838)	42 (1066)	50 (1270)	58 (1473)	62 (1574)	71 (1803)	79 (2006)	85 (2154)	100 (2540)
C	8 (203)	8 (203)	9 (229)	10 (254)	14 (356)	16 (406)	18 (457)	20 (508)	22 (559)	24 (610)	25 (635)	30 (762)	30 (762)
Wt. (33)	69 (31)	77 (34)	112 (50)	165 (74)	310 (140)	500 (226)	760 (344)	1050 (476)	1530 (693)	2380 (1079)	2722 (1234)	3650 (1655)	5115 (2320)
Wt. (33½)	57 (25)	64 (29)	92 (41)	132 (59)	256 (116)	410 (185)	650 (294)	880 (399)	1530 (693)	2380 (1079)	2000 (907)	3370 (1528)	4675 (2120)

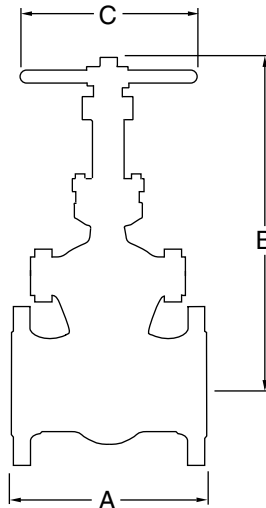
# Class 600 • Outside Screw & Yoke • Flexible Wedge Disc



**Figure 76**  
Gate, Flanged  
**Figure 76½**  
Gate, Butt Weld

**Size Range:**  
2 through 12 inches  
(50 - 300 mm)

**Pressure Temperature Rating**  
Carbon Steel  
ASTM A216 Grade WCB  
1480 psi @ -20°F to 100°F  
(102 bar @ -28°C to 37°C)



## Industry Standards

Steel Valves	ASME B16.34
Face-to-Face/End-to-End	ASME B16.10
Flange Dimensions	ASME B16.5
Weld End	ASME B.16.25
Basic Design	API 600
Testing	API 598

## Material of Construction\*

Description	Material
Body	WCB
Bonnet	WCB
Seat Ring	A105 + Hardfaced
Disc	A216 WCB + 13% CR Overlay
Stem	A182 F6A
Packing	Graphite
Bonnet Gasket	Ring Type Soft Iron
Yoke	WCB
Yoke Sleeve	D2 Ni-Resist
Retaining Nut	Carbon Steel
Gland	Steel
Gland Flange	Steel
Eye Bolt	Steel
Eye Bolt Nuts	Steel
Pins	Steel
Bonnet Studs	A193 Gr. B7
Bonnet Nuts	A194 Gr. 2H
Bonnet Bushing	A276 410
Handwheel	Malleable, Ductile or Steel
Handwheel Nut	Carbon Steel
Grease Nipple	Carbon Steel
Yoke Pan Bolt Nuts	A194 Gr. 2H
Yoke Pan Bolts	A193 Gr. B7
Bearing	Steel

### NOTES:

\*Standard construction: WCB-Trim 8, other options are available. Crane recommends the use of manual or powered gear assistance for sizes 6" and larger.

## Dimensions and Weights

Inches (millimeters) - pounds (kilograms)

Valves	2 (50)	2 ½ (65)	3 (80)	4 (100)	6 (150)	8 (200)	10 (250)	12 (300)
A	11.50 (292)	13.00 (330)	14.00 (355)	17.00 (431)	22.00 (558)	26.00 (660)	31.00 (787)	33.00 (838)
B (Open)	17 (422)	19 (482)	23 (573)	27 (688)	36 (915)	42 (1068)	51 (1300)	58 (1483)
C	10 (250)	10 (250)	12 (300)	14 (350)	18 (450)	20 (500)	25 (640)	25 (680)
Wt. (76)	99 (45)	121 (55)	167 (76)	280 (127)	611 (277)	1070 (485)	1660 (754)	2063 (936)
Wt. (76½)	85 (38)	110 (49)	167 (75)	280 (127)	610 (276)	1070 (485)	1670 (757)	2070 (938)